

10.65

Dart Aerospace Ltd.

Date: Wednesday, 27/08/2008 12:40:41 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 41637		
Estimate Number	: 10725		
P.O. Number	:	Part Number	: D2652
This Issue	: 27/08/2008 S.O. No. :	Drawing Number	: D2652 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 41549	Material	:
Written By	: <u>Jul 08.08.26</u>	Due Date	: 03/09/2008 Qty: 200 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:B 02:06.13 Now machined in house. NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M108626

mmf 08/08/27

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

mmf 08/08/27 SA 08/08/28

(186)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/08/28

(186)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 08/08/28 (186)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 42

8/8/28

186

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41637

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



186

Comment: FINAL INSPECTION/W/O RELEASE

D2652/08/09

Job Completion



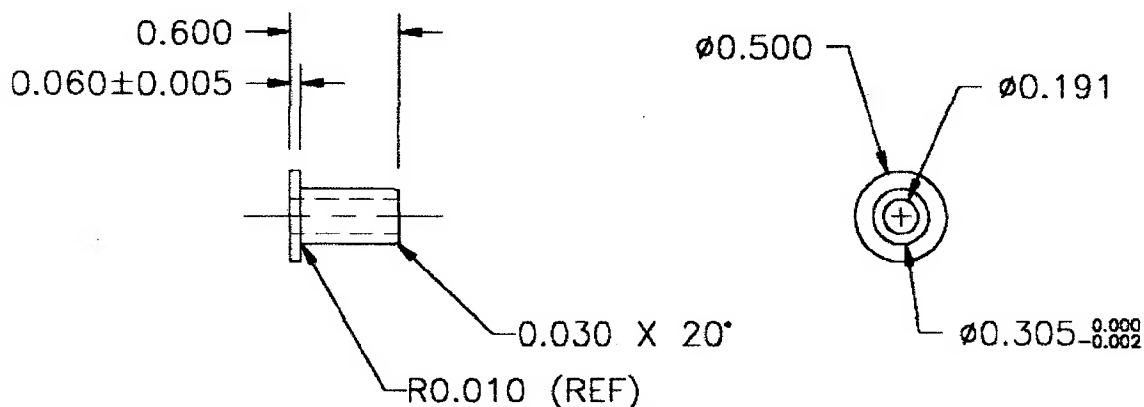
u 08.08.09



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

W/O 41637

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED